

Work Order ID 53038

October 22, 2009 10:38:03 AM



Page 1

Item ID: D119-646-311

Accept



Setup Start



Revision ID: B

Stop



Item Name: Ground Handling

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *RS*

Date: *09/10/27*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D119-646

B

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D119-646-311
CHG001

0.00

S 09/10/27

AG for BG 09/10/27

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PC 9/10/27 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) S 09/10/27

(+2) f

Work Order ID 53038

October 22, 2009 10:38:03 AM

Page 2

Item ID: D119-646-311

Accept

Revision ID: B

Item Name: Ground Handling



Start Date: 21/10/2009 Start Qty: 2.00

Required Date: 30/10/2009 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D119-646-311								
	Location: _____								
	PPP rev: <u> A </u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

09/10/28 (2)

09/10/29

PL 09-10-28

Picklist Print

October 22, 2009 10:38:07 AM

Page 1

Work Order ID: 53038

Parent Item: D119-646-311RevB

Parent Item Name: Ground Handling


Comments:

Start Date: 21/10/2009

Required Date: 30/10/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3886-041RevB 		Manufactured	No			110	Each	4.0000	4.0000			

S
+2 Lug Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

51298

4

110

Each

836.0000

16.0000



51298

D2652RevA


Manufactured No

S
+2 Bushing

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

792

51531

792

110


Each

93.0000

8.0000



51531

AN3C46A


Purchased No

S
+2 BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

93

106169

5

106176

9

111918

79

111918

P 9/14/27 @

Picklist Print

Page 2

October 22, 2009 10:38:07 AM

Work Order ID: 53038

Parent Item: D119-646-311RevB

Parent Item Name: Ground Handling



Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10L 4x 		Purchased	No			110	Each	5,018.000	8.0000	✓		
5 +2 washer												

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	4918	
112116	926	
112612	2992	
112933	1000	

m112116

MS21043-4x



Purchased No

110 Each

1,041.000 8.0000



PC 9/10/27 (2)

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1001	
112243	2	
112314	699	
112492	300	

m112314

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D119-646

Page 19 of 23

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	1	1	1	1	1	1							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
84	1	1	1	1	1	1							D3417-7	WASHER
90												12	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT

53038

• COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: **B**
Date: 09.06.29